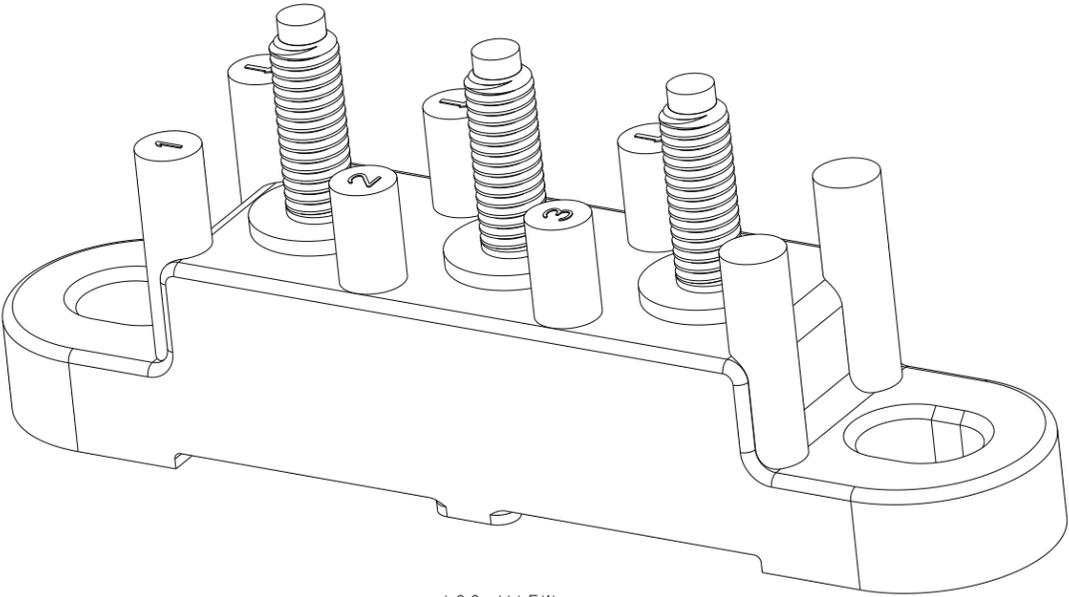


REV	REVISION DETAILS	ECO	DATE	BY	ABY
1	INITIAL RELEASE	09016	06-09-2009	N/A	N/A
2	ADDED ARROW AND NUMBERING	N/A	09-18-2015	RRR	N/A
3	UPDATED SALES FORMAT	N/A	01-07-2016	RRR	JML
4	UPDATED TO LATEST FORMAT. UPDATED DESCRIPTION, REFERENCE DIMENSIONS	NP-005426	07-14-2023	JWK	JML

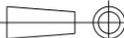


ISO VIEW
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 CRITICAL DIMENSIONS ON FEATURES TO BE CHECKED DURING ANY SET-UP ADJUSTMENTS, TOOL CHANGES, OR ANNUAL MAINTENANCE ON TOOLING.	 DIMENSIONS OR FEATURES TO BE CHECKED FROM RUN-TO-RUN
---	--

TOLERANCES UNLESS OTHERWISE SPECIFIED	THIRD ANGLE PROJECTION 
---------------------------------------	---

METRIC TOL	ENGLISH TOL	ANGULAR TOL = $\pm 2^\circ$
1 PL DEC. = $\pm .25$	2 PL DEC. = $\pm .01$	FRACTION TOL = $\pm 1/64$ IN
2 PL DEC. = $\pm .13$	3 PL DEC. = $\pm .005$	

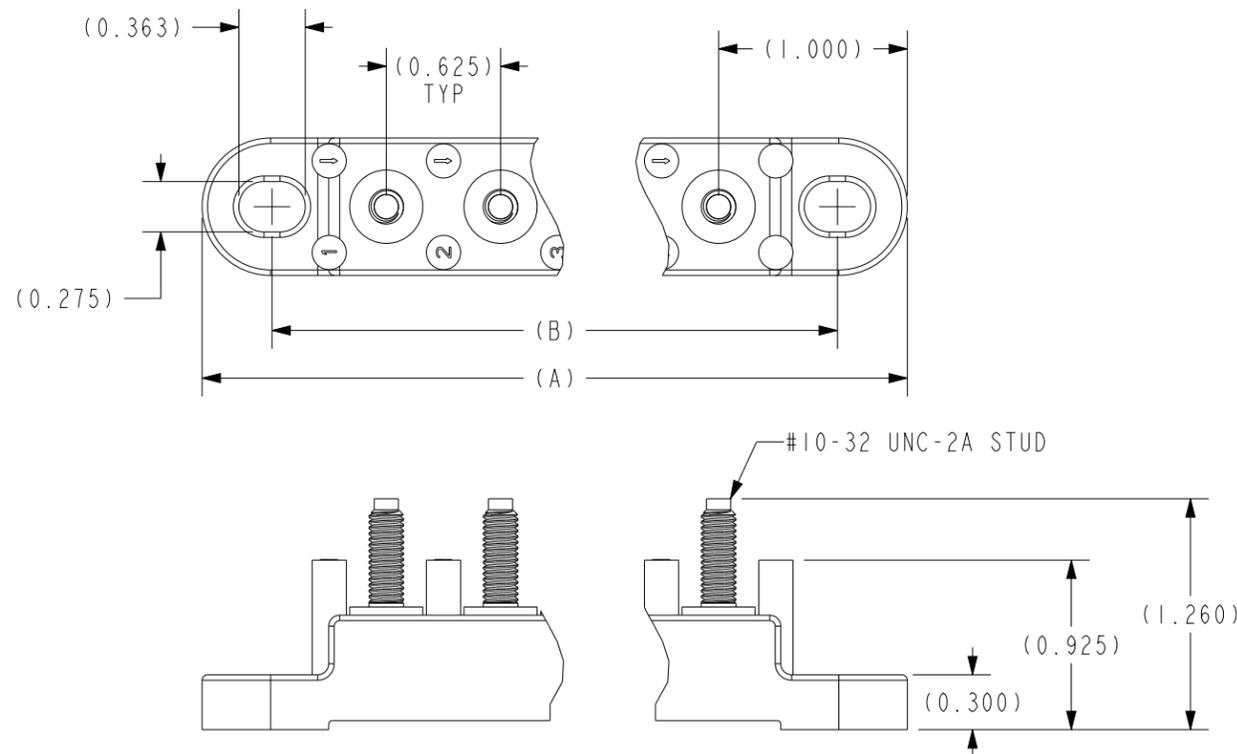
DIMENSIONS INSIDE PARENTHESES OR CONTAINING "REF" ARE FOR REFERENCE ONLY.

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		16830 Pheasant Drive Brookfield, WI 53005		
PART NO:		JB625-XX-32 (SALES)		
DESCRIPTION:		JUNCTION BLOCK - 10-32 STUDS		
CUSTOMER:		STANDARD		
ENGLISH (IN)	REV	SHEET	SCALE	SIZE
	4	1 OF 3	2:1	B

JB625-XX-32

- NUMBER OF STUDS
 3 - 3 POSITION
 4 - 4 POSITION
 5 - 5 POSITION
 6 - 6 POSITION
 7 - 7 POSITION
 8 - 8 POSITION
 9 - 9 POSITION
 10 - 10 POSITION
 11 - 11 POSITION
 12 - 12 POSITION
 13 - 13 POSITION
 14 - 14 POSITION
 15 - 15 POSITION
 16 - 16 POSITION

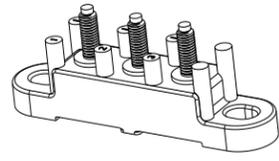


PART NUMBER	DESCRIPTION	DIM "A" (REF)	DIM "B" (REF)
JB625-3-32	3 POSITION BRASS STUD JUNCTION BLOCK	3.258	2.500
JB625-4-32	4 POSITION BRASS STUD JUNCTION BLOCK	3.900	3.125
JB625-5-32	5 POSITION BRASS STUD JUNCTION BLOCK	4.521	3.765
JB625-6-32	6 POSITION BRASS STUD JUNCTION BLOCK	5.167	4.393
JB625-7-32	7 POSITION BRASS STUD JUNCTION BLOCK	5.780	5.015
JB625-8-32	8 POSITION BRASS STUD JUNCTION BLOCK	6.405	5.640
JB625-9-32	9 POSITION BRASS STUD JUNCTION BLOCK	7.040	6.267
JB625-10-32	10 POSITION BRASS STUD JUNCTION BLOCK	7.665	6.900
JB625-11-32	11 POSITION BRASS STUD JUNCTION BLOCK	8.290	7.531
JB625-12-32	12 POSITION BRASS STUD JUNCTION BLOCK	8.920	8.160
JB625-13-32	13 POSITION BRASS STUD JUNCTION BLOCK	9.554	8.797
JB625-14-32	14 POSITION BRASS STUD JUNCTION BLOCK	10.183	9.422
JB625-15-32	15 POSITION BRASS STUD JUNCTION BLOCK	10.815	10.055
JB625-16-32	16 POSITION BRASS STUD JUNCTION BLOCK	11.45	10.68

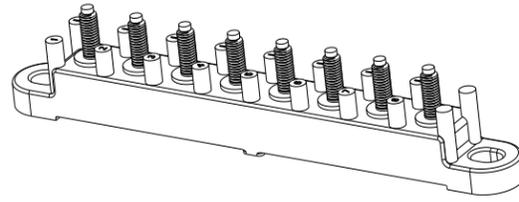
NOTES:

1. STUD MATERIAL: BRASS
2. BASE MATERIAL: GLASS FILLED NYLON
3. MAXIMUM MOUNTING TORQUE: 25 IN-LBS
4. MAXIMUM TORQUE ON 10-32 STUDS: 25 IN-LBS
5. MINOR BOWING ON LONGER PARTS MAY EXIST BUT WILL BE ELIMINATED WITH PROPER MOUNTING
6. ALL DIMENSIONS ARE FOR REFERENCE ONLY

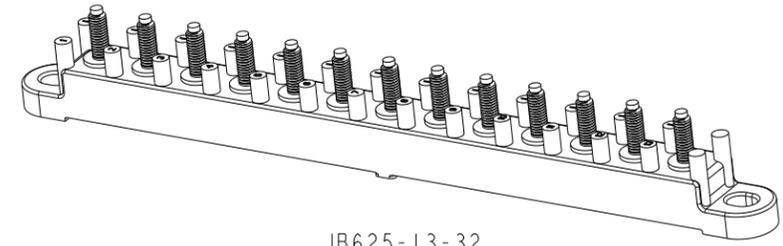
GEP POWER PRODUCTS		16830 Pheasant Drive Brookfield, WI 53005		
PART NO:		JB625-XX-32 (SALES)		
DESCRIPTION:		JUNCTION BLOCK - 10-32 STUDS		
CUSTOMER:		STANDARD		
ENGLISH (IN)	REV	SHEET	SCALE	SIZE
	4	2 OF 3	2:1	B



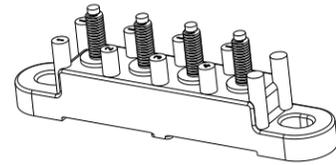
JB625-3-32



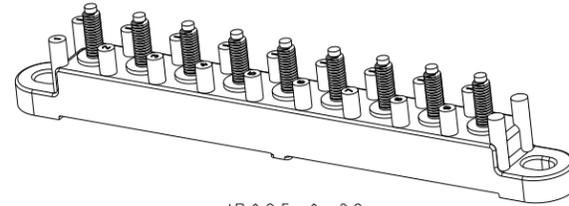
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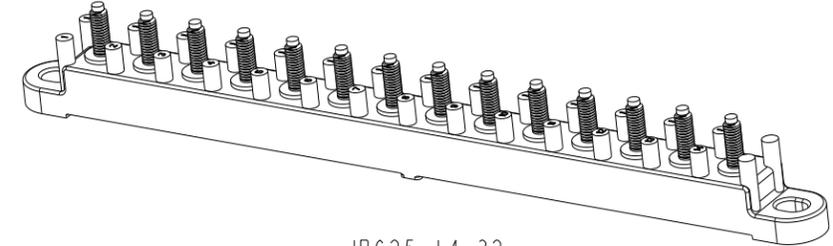
JB625-13-32



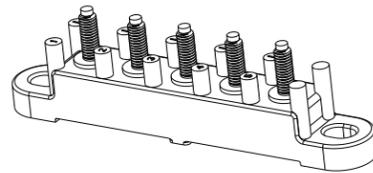
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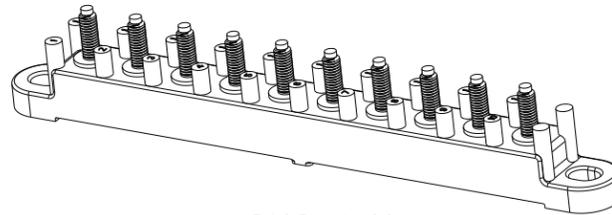
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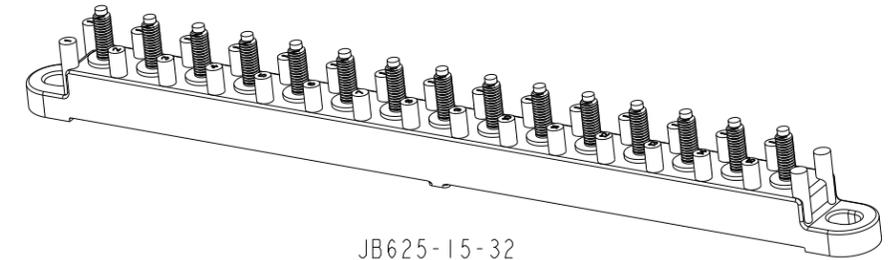
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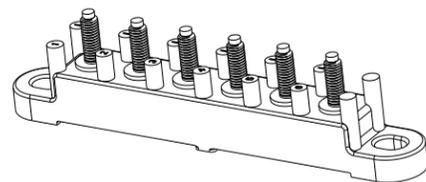
JB625-5-32



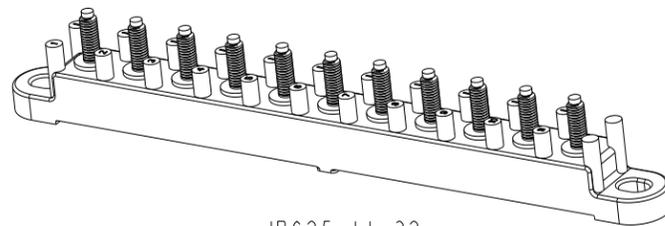
JB625-10-32



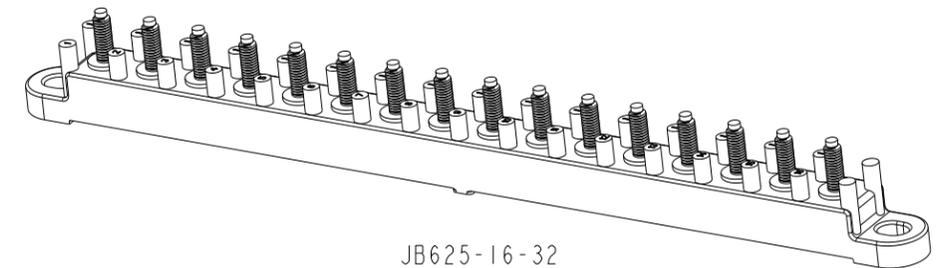
JB625-15-32



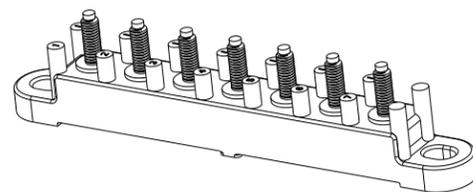
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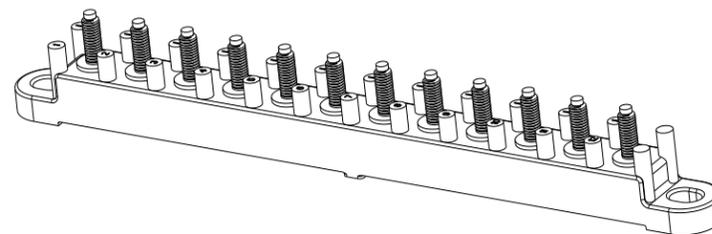
JB625-11-32



JB625-16-32



JB625-7-32



JB625-12-32

GEP POWER PRODUCTS		16830 Pheasant Drive Brookfield, WI 53005		
PART NO:	JB625-XX-32 (SALES)			
DESCRIPTION:	JUNCTION BLOCK - 10-32 STUDS			
CUSTOMER:	STANDARD			
ENGLISH (IN)	REV 4	SHEET 3 OF 3	SCALE 1:2	SIZE B